WATERLESS OFFSET PRINTING

IMPRIMA™ SB, High-resolution digital thermal printing plate
Delivers high resolutions, outstanding sharp detail and stability demanded in CD/DVD Printing

### Technical Data

<table>
<thead>
<tr>
<th>Type</th>
<th>IMPRIMA™ CB</th>
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<tbody>
<tr>
<td>Feature</td>
<td>Non ablative, negative working, digital thermal waterless printing plate with a wavelength of 830 nm</td>
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<tr>
<td>Application</td>
<td>High Resolution applications, developed for CD/DVD printers who desire a plate with excellent unbaked durability and chemical resistance</td>
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<tr>
<td>Plate base</td>
<td>Aluminum</td>
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<tr>
<td>Gauge</td>
<td>0.15 mm, 0.24 mm, 0.30 mm</td>
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<tr>
<td>Available sizes</td>
<td>All common plate sizes</td>
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<tr>
<td>Sensitivity</td>
<td>80 - 140 mJ/cm² (Dependent on imager type, configuration and resolution)</td>
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</tbody>
</table>
| Resolution @ 2.540 dpi | AM screening: 2-98% @ 200 lpi (80 l/cm)  
FM screening: 1–99% with Staccato 25  
Hybrid screening: 1–99% e.g. Sublima 240 |
| Compatibility with FM screening | 25 µm                                                                 |
| Daylight resistance | Up to 3 hours under standard safe-light conditions                      |
| Run length      | Non UV: up to 80.000 / With UV: up to 30.000  
Dependent upon image resolution, press, press chemicals, ink and paper conditions |
| Processors      | Toray TWL 650F Waterless Plate processor  
Toray TWL 1160F2 Waterless Plate processor  
Heights TWP 680/1250 Waterless Plate processor  
Könings KTW 653/853 Waterless Plate processor |
| Processing      | Step 1 - PX (pre-treatment)  
Step 2, 3 - Water: 5º-8ºdH 20º-25ºC  
Step 4 - AX (after-treatment) |
| Pre-treatment temperature | 35ºC +/- 1ºC               |
| Processing speed| Toray TWL 650F Waterless Plate processor: 30 - 40 cm/min.  
Toray TWL 1160F2 Waterless Plate processor: 50 - 80 cm/min.  
Heights TWP 680/1250 Waterless Plate processor: 50 - 80 cm/min.  
Könings KTW 653/853 Waterless Plate processor: 50 - 80 cm/min. |
| Dwell time      | Toray TWL 650F Waterless Plate processor: 60 - 60 sec  
Toray TWL 1160F2 Waterless Plate processor: 45 - 72 sec  
Heights TWP 680/1250 Waterless Plate processor: 45 - 72 sec  
Könings KTW 653/853 Waterless Plate processor: 30 - 48 sec |
| Plate finisher  | Not applicable                                                              |

Learn more about Toray Waterless Printing
Please visit: www.imprima.toray

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